# VPB pneumatic butterfly valve

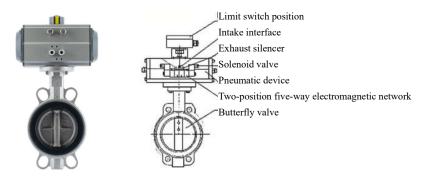


#### Product overview

The VPB pneumatic butterfly valve is a pneumatic valve for realizing the enabling action with circular butterfly plate rotating with valve rod for opening/closing, mainly used as block valve, can be designed to be of regulating or segment valve and regulating function, and is usually used on the low-pressure medium and large-caliber pipelines. There are two seal styles (including elastic seal and metal seal). As for the elastic seal valve, the seal ring can be mounted on the valve body or attached to the butterfly plate periphery.

#### Product features

- Small and portable, easy dismantling and repair and installation in any position;
- Simple and compact structure, small operating torque and quick 90° rotation enabling;
- The flow characteristics tend to be linear with good regulation performance;
- The connection between butterfly plate and valve rod is subject to structure without pin, overcoming the possible internal leakage point;
- The butterfly plate excircle is of spherical shape, improving the sealing property and prolonging the service life of the valve;
- Keeping zero leakage at the moment of opening and closing under pressure for more than 0.05 million times;
- The sealing element is replaceable and sealed reliably with two-way sealing;
- The butterfly plate can be sprayed with coating (such as nylon or PTFE) as per user requirements;
- The valve can be designed to be of flange connection and butt clamp connection;



#### **Butterfly valve parameter**

Nominal diameter DN(mm)	DN50 ~ 1000mm			
Nominal pressure (MPa)	PN1.0, 1.6 and 2.5MPa			
Valve form	Straight in cast valve body			
Connection type	Flange type and butt clamp type			
Valve element form	Butterfly plate type			
Gland packing	Flexible graphite and PTFE			
Intrinsic error	With locator: Less than $\pm 2\%$ of total travel			
Return difference	With locator: Less than $\pm 2\%$ of total travel			
Control mode	Switch type (switch two-step control) and regulating type $(4 \sim 20 \text{mA control})$			

#### **Actuator parameter**

Actuator model	Single and double acting on pneumatic actuator by PHR/PHW series			
Gas supply pressure	0.4 ~ 0.7MPa			
Air source port	G1/4", G1/8", G3/8" and G1/2"			
Ambient temperature	-30 ~ +70°C			
Acting form	Single acting actuator: Air-to-close type (B)the valve is opened when gas leakage (FO); Air-to-open type (K)the valve is closed when gas leakage (FC)  Double-acting actuator: Air-to-close type (B)the valve is kept when gas leakage (FL); Air-to-open type (K)the valve is kept when gas leakage (FL)			
Accessories available	Locator, solenoid valve, air filtering pressure reducer, lock-up valve, travel switch, valve position transmitter and handwheel			



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#### **Butterfly valve material**

Part name	Main materials				
Valve body	Spheroidal graphite steel, cast steel, alloy steel and stainless steel				
Butterfly plate	Gray pig iron, spheroidal graphite steel, cast steel, stainless steel and special material				
Sealing ring	Various rubbers and PTFE				
Valve rod	2Cr13 and stainless steel				
Packing	O-ring and flexible graphite O				

### **Performance specification**

Nominal diameter	DN (mm) 50 ~ 1000				
Nominal pressure	PN (MPa)	0.6 1.0 1.6			
Test pressure	Strength test	0.9	1.5	2.4	
	Sealing test	0.66	1.1	1.76	
	Air seal test	0.6	0.6	0.6	
Applicable medium		Air, water, sewage, steam, gas and oil.			
Drive form	Pneumatic drive				

## **Design standard**

Design standard	GB/T12238-1989					
Flange connecting size	GB/T9113.1-2000; GB/T9115.1-2000; JB78					
Structure length	GB/T12221-1989					
Pressure test	GB/T13927-2000; JB/T9092-1999					

# Sealing material and applicable temperature

Description of materials	Chloroprene rubber	Buna-N rubber	Ethylene propylene rubber	Polytetrafluoroethylene	Silicone rubber	Fluororubber	Natural rubber	Nylon
English abbreviation	CR	NBR	EPDM	PTFE	SI	VITON	NR	PA
Model and code	X or J	XA or JA	XB or JB	F, XC or JC	XD or JD	XE or JE	X1	N
Higher temperature resistance	82°C	93℃	150°C	232°C	250°C	204°C	85°C	93°C
Lower temperature resistance	-40°C	-40°C	-40°C	-268°C	-70°C	-23°C	-20°C	-73°C
Applicable operating temperature	0~+80°C	-20~+82°C	-40~+125°C	-30~+150°C	-70~+150°C	-23~+150°C	-20~+85°C	-30~+93°C

## **Butterfly valve model selection**

VPB	Pneumatic butterfly valve					
	Valve classification  R Butt clamp centerline soft seal butterfly valve  X Support lug centerline soft seal butterfly valve  V Flange centerline soft seal butterfly valve  S Butt clamp triple eccentric metal rigidity seal butterfly valve  M Flange triple eccentric metal rigidity seal butterfly valve					
	Nominal diameter  *** (100 indicates nominal diameter DN100 or inch used to express 4 " )					
	Valve body material   C   Cast iron   D   Ductile iron   W   A216-WCB valve   0   CF8/304SS   1   CF8M/316SS     Valve plate material   W   A216-WCB   A Aluminium bronze   0   CF8/304SS   1   CF8M/316SS   2   CF3M/316L   3   Dual-phase steel   5   Other material					
	Valve rod material					
VPB-	**** (16 indicates nominal pressure PN1.6Mpa or ANSI used to express 150Ib)					